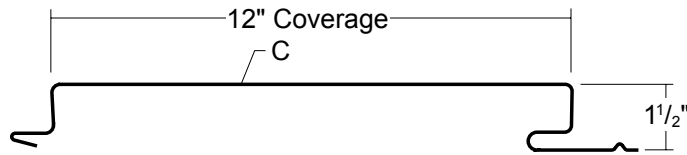


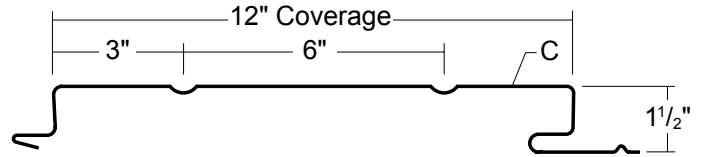
FLUSH FACE SERIES-12

Condensed
Technical
Reference

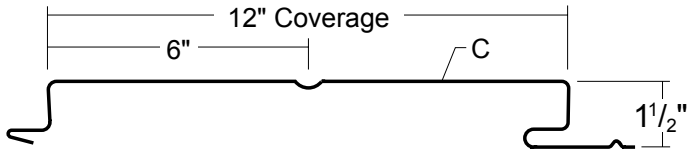
TLC-1 PANEL



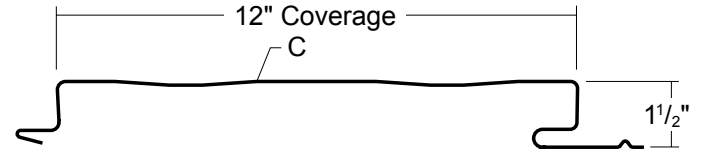
TLC-2 PANEL



TLC-3 PANEL



TLC-4 PANEL



ARCHITECTURAL
COMMERCIAL
INDUSTRIAL
PANEL

CONCEALED
FASTENED

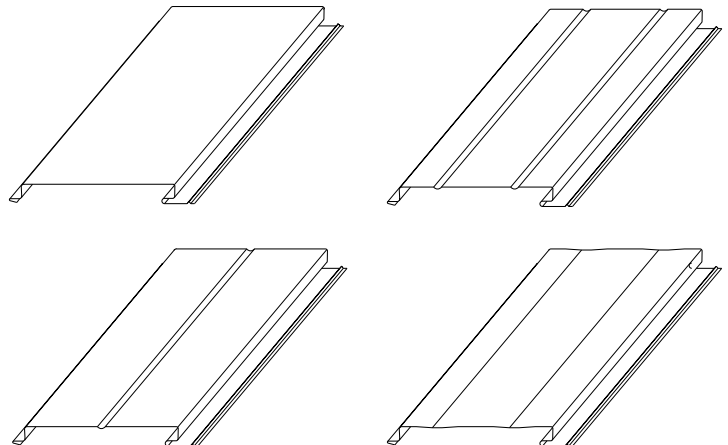
12"
COVERAGE

SOFFIT, FASCIA,
WALL AND LINER
PANEL

OPEN FRAMING OR
SOLID SUBSTRATE

PANEL OVERVIEW

- ▶ Finish: Standard: PVDF
Optional: multi-pass Kynar 500®, Marblique, Plastisol, Polyester and MS Colorfast45®
- ▶ Corrosion Protection: AZ50 per ASTM A 792 for painted Galvalume®
G90 per ASTM A 653 for Galvanized
- ▶ Gauges: 24 ga, 22 ga and 20 ga
- ▶ 12" panel coverage, 1 1/2" panel height
- ▶ Flush face, concealed fastened, non-end lapping panel system
- ▶ Roll-Formed Panels
- ▶ Panel Length: 5' minimum, 40' maximum
- ▶ Optional material availability: Stainless Steel, Copper and Aluminum
- ▶ Panels can be installed horizontally or vertically and are interchangeable for accent effects
- ▶ Use on single-skin or field-assembled wall systems



TESTING AND APPROVALS

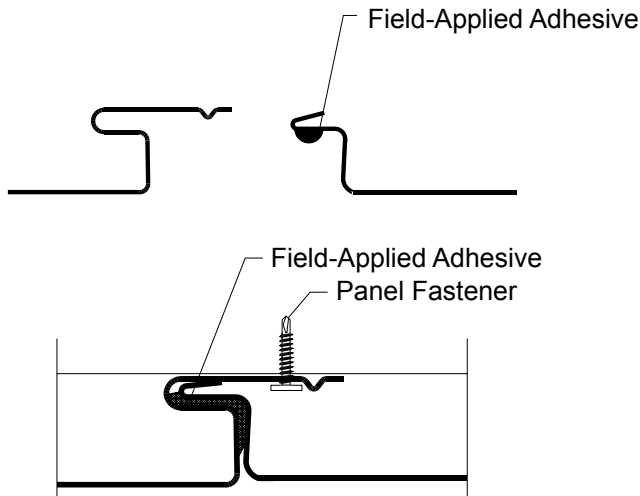
- ▶ ASTM E 283 Air Leakage
- ▶ ASTM E 331 Water Penetration
- ▶ ASTM E 330 Uniform Static Air Pressure Difference
- ▶ ASTM E 1592 Load Test

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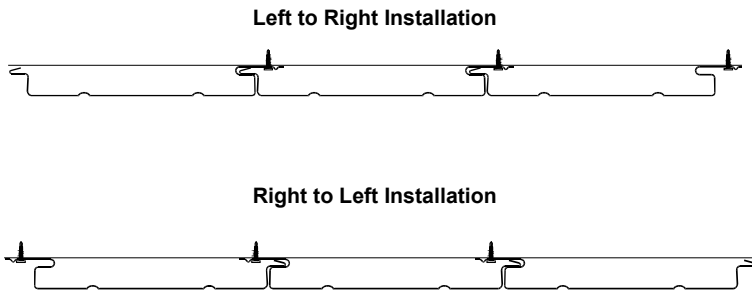
FLUSH FACE SERIES-12

Condensed
Technical
Reference

FASTENING PATTERN



DIRECTIONAL DETAILS



FASTENING INFORMATION

Overdriven fasteners will cause panel distortions.

Fasteners should extend 1/2" or more past the inside face of the support material.

Thick Panels (ex. 18 ga) or supports (ex. 1/2" steel) may require predrilling of holes for screws.

Panel Fasteners:

Attaching to Wood:

#10-12 Pancake Head Wood Screw

Attaching to Steel:

<18 ga: 1/4"-13 Deck Screw

>=18 ga, <=12 ga: #10-16 Pancake Head Driller

Trim Fasteners:

1/4"-14 x 7/8" XL Stitch Screw

1/8" x 3/16" Pop Rivet

Field-Applied Adhesive:

1/4" diameter bead of SM7108

SECTION PROPERTIES

Ga	Width in	Yield ksi	Weight psf	Top In Compression		Bottom In Compression	
				Ixx in ⁴ /ft	Sxx in ³ /ft	Ixx in ⁴ /ft	Sxx in ³ /ft
				24	12	50	1.48
22	12	50	1.93	0.0880	0.0923	0.1840	0.1592
20	12	33	2.35	0.1260	0.1421	0.2460	0.2177

ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

								Inward Load						Outward Load					
								2'	3'	4'	5'	6'	8'	2'	3'	4'	5'	6'	8'
24	12	50	1.48	0.0609	0.0616	0.1316	0.1121	50	45	39	34	28	18	80	71	62	53	39	22
22	12	50	1.93	0.0880	0.0923	0.1840	0.1592	63	56	50	44	38	25	88	78	68	59	49	30
20	12	33	2.35	0.1260	0.1421	0.2460	0.2177	63	56	50	44	38	25	88	78	68	59	49	30

- Theoretical section properties have been calculated per AISI 2012 'North American Specification for the Design of Cold-Formed Steel Structural Members'. Ixx and Sxx are effective section properties for deflection and bending.
- Allowable loads are calculated in accordance with AISI 2012 specifications considering bending, shear, combined bending and shear, deflection and ASTM E 1592 testing of 24 and 22 ga panels supported by 16 ga girts and field-applied adhesive as shown above. Allowable loads consider the 3 or more equal spans condition. Panel weight is not considered.
- Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
- Allowable loads do not include a 1/3 stress increase for wind.

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