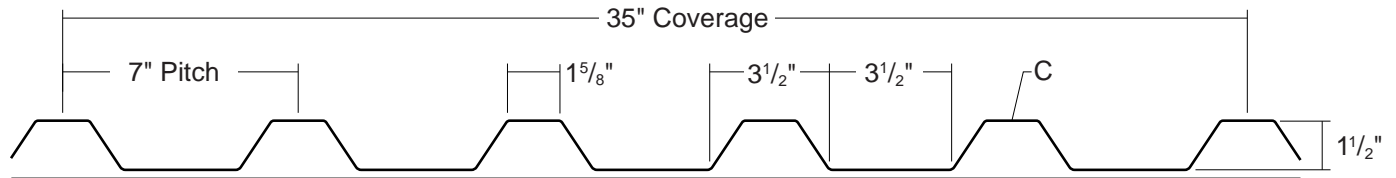


T6 ROOF PANEL

**CONDENSED
TECHNICAL
REFERENCE**



**ARCHITECTURAL
COMMERCIAL
INDUSTRIAL
PANEL**

**EXPOSED
FASTENED**

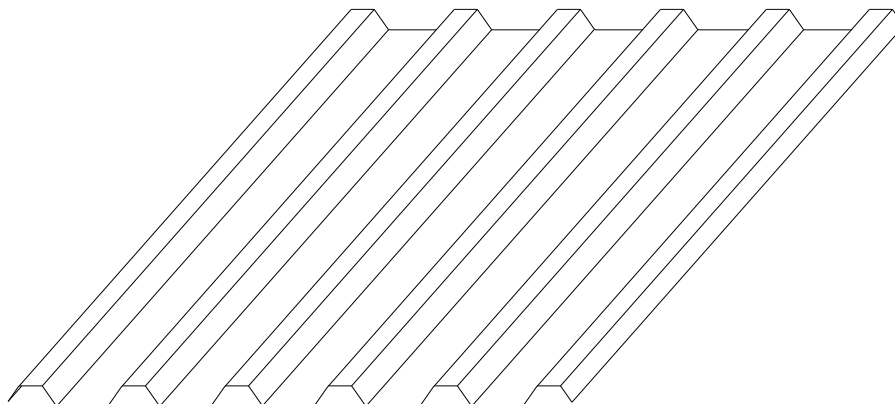
**35"
COVERAGE**

**MINIMUM
SLOPE
1:12**

**OPEN FRAMING OR
SOLID SUBSTRATE**

PANEL OVERVIEW

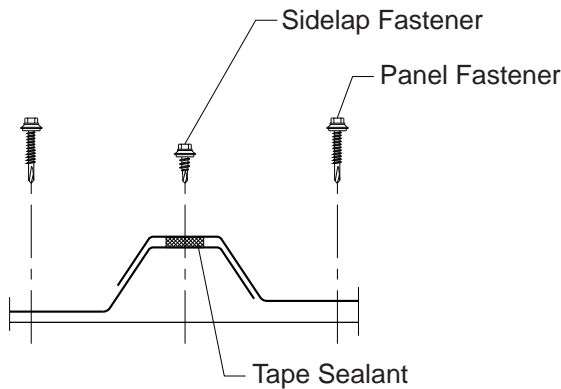
- ▶ Finishes: Standard: PVDF (Kynar 500®)
Optional: Multi-pass Kynar®, Marblique, Plastisol, Polyester and MS Colorfast45® (SMP)
- ▶ Corrosion Protection: AZ55 per ASTM A 792 for unpainted Galvalume®
AZ50 per ASTM A 792 for painted Galvalume®
G90 per ASTM A 653 for Galvanized
- ▶ Gauges: 24 ga, 22 ga, 20 ga and 18 ga
- ▶ 35" panel coverage, 1¹/₂" rib height
- ▶ Trapezoidal ribs on 7" centers
- ▶ Panel Length: 5' minimum, 31' maximum
- ▶ Exposed Fastened Panel
- ▶ Minimum Roof Slope 1:12
- ▶ Optional material availability: Stainless Steel, Copper and Aluminum



T6 ROOF PANEL

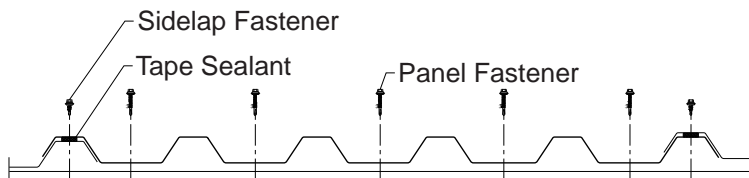
CONDENSED TECHNICAL REFERENCE

ATTACHMENT DETAIL

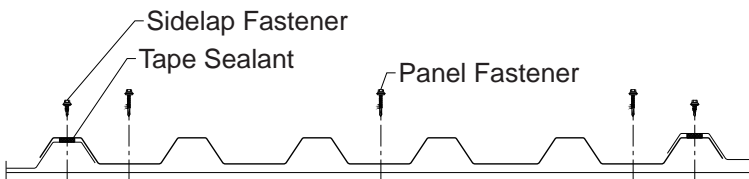


FASTENING PATTERNS

Ends of Panel



Field of Panel



FASTENER INFORMATION

Overdriven fasteners will cause panel distortion.

Panel fasteners should extend 1/2" or more past the inside face of the support material.

Thick panels (ex. 18 ga) or supports (ex. 1/2" steel) may require predrilling of holes for screws.

Panel Fastener:

Attaching to Wood:

#10-14 XL Wood Screw

Attaching to Steel:

#12-14 XL Self Drilling Screw

Sidelap Fastener:

1/4"-14 x 7/8" XL Stitch Screw

Trim Fastener:

1/8" x 3/16" Pop Rivet

1/4"-14 x 7/8" XL Stitch Screw

SECTION PROPERTIES

ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

Ga	Width in	Yield ksi	Weight psf	Top in Compression		Bottom in Compression		Inward Load						Outward Load					
				Ixx in ⁴ /ft	Sxx in ³ /ft	Ixx in ⁴ /ft	Sxx in ³ /ft												
								5'	6'	7'	8'	9'	10'	5'	6'	7'	8'	9'	10'
24	35	50	1.25	0.1152	0.1229	0.0895	0.1046	96	67	49	38	30	23	115	80	59	44	31	23
22	35	50	1.64	0.1611	0.1765	0.1269	0.1551	143	100	73	56	40	29	162	113	83	57	40	29
20	35	33	2.00	0.2160	0.2460	0.1749	0.2283	138	96	71	55	43	35	148	104	76	59	46	36
18	35	33	2.64	0.2846	0.3247	0.2357	0.3120	188	131	97	74	59	47	195	137	101	77	61	47

- Theoretical section properties have been calculated per AISI 2007 'North American Specification for the Design of Cold-Formed Steel Structural Members'. Ixx and Sxx are effective section properties for deflection and bending.
- Allowable loads are calculated in accordance with AISI 2007 specifications considering bending, shear, combined bending and shear and deflection. Allowable loads consider the 3 or more equal span condition. Allowable loads do not address web crippling, fasteners, support material or load testing. Panel weight is not considered.
- Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
- Allowable loads do not include a 1/3 stress increase for wind.

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