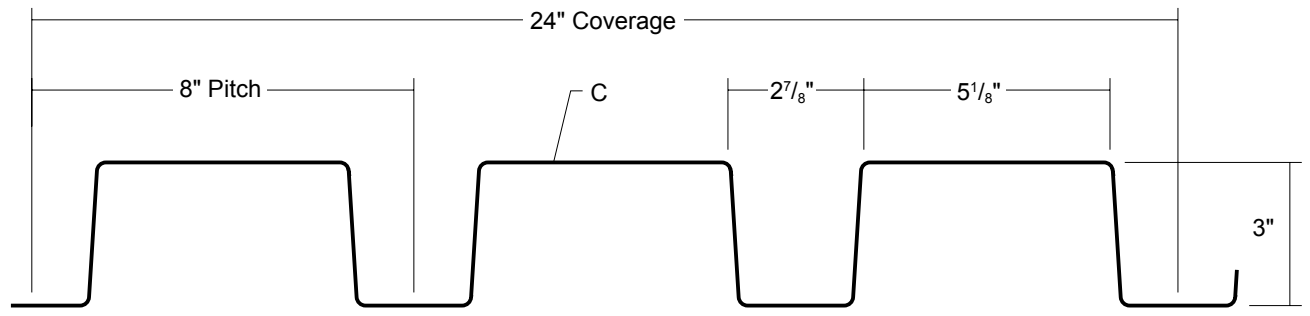


# T13 WALL PANEL

Condensed  
Technical  
Reference



ARCHITECTURAL  
COMMERCIAL  
INDUSTRIAL  
PANEL

EXPOSED  
FASTENED

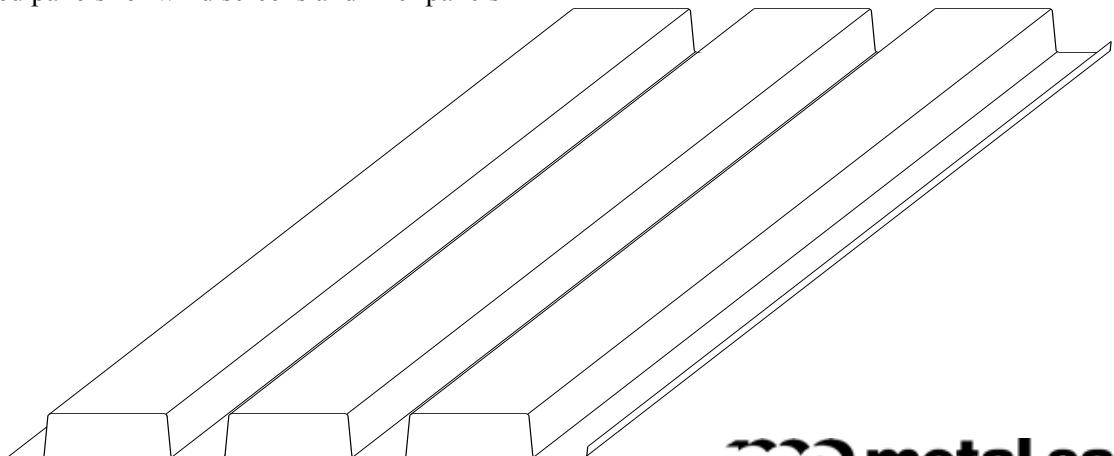
24"  
COVERAGE

WALL  
PANEL

OPEN FRAMING OR  
SOLID SUBSTRATE

## PANEL OVERVIEW

- ▶ Finishes: Standard: PVDF  
Optional: Multi-pass Kynar®, Marblique, Plastisol, Polyester and MS Colorfast45®
- ▶ Corrosion Protection: AZ55 per ASTM A 792 for unpainted Galvalume®  
AZ50 per ASTM A 792 for painted Galvalume®  
G90 per ASTM A 653 for Galvanized
- ▶ Gauges: 24 ga, 22 ga, 20 ga and 18 ga
- ▶ 24" panel coverage, 3" rib height
- ▶ Trapezoidal ribs on 8" centers
- ▶ Panel Length: 5' minimum, 32' maximum
- ▶ Exposed Fastened Panel
- ▶ Optional material availability: Stainless Steel, Copper and Aluminum
- ▶ Custom capabilities include:
  - Crimp Curving - Curving may be Convex only
  - Perforated panels for wind screens and liner panels

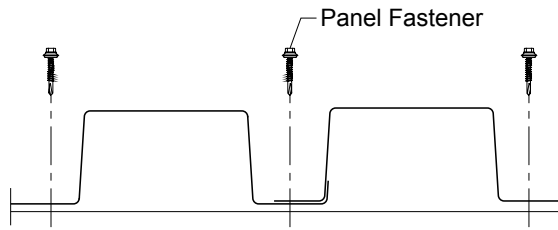


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manufacturing corporation

# T13 WALL PANEL

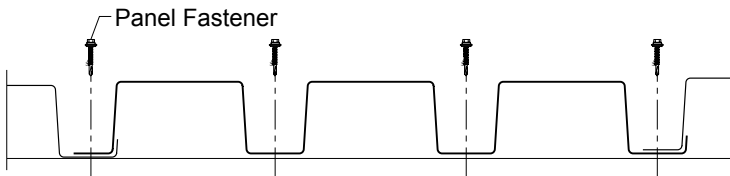
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Reference**

## ATTACHMENT DETAIL



## FASTENING PATTERN

### Ends and Field of Panel



## FASTENER INFORMATION

Overdriven fasteners will cause panel distortion.

Panel fasteners should extend 1/2" or more past the inside face of the support material.

Thick panels (ex. 18 ga) or supports (ex. 1/2" steel) may require predrilling of holes for screws.

Panel Fastener:

Attaching to Wood:

#10-14 XL Wood Screw

Attaching to Steel:

#12-14 XL Self Drilling Screw

Trim Fastener:

1/8" x 3/16" Pop Rivet

1/4"-14 x 7/8" XL Stitch Screw

## SECTION PROPERTIES

## ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

Ga	Width in	Yield ksi	Weight psf	Top in Compression		Bottom in Compression		Inward Load						Outward Load					
				I <sub>xx</sub> in <sup>4</sup> /ft	S <sub>xx</sub> in <sup>3</sup> /ft	I <sub>xx</sub> in <sup>4</sup> /ft	S <sub>xx</sub> in <sup>3</sup> /ft	5'	6'	7'	8'	10'	12'	5'	6'	7'	8'	10'	12'
24	24	50	1.58	0.4140	0.2306	0.5010	0.2470	198	143	108	84	55	39	188	135	102	79	52	36
22	24	50	2.08	0.5970	0.3512	0.7460	0.3936	339	241	180	139	90	63	307	217	162	125	81	56
20	24	33	2.54	0.8120	0.5043	1.0080	0.5568	328	231	171	132	85	59	300	210	156	120	77	54
18	24	33	3.34	1.1525	0.7506	1.4000	0.7942	400	329	244	188	121	84	400	312	231	178	114	80

- Theoretical section properties have been calculated per AISI 2012 'North American Specification for the Design of Cold-Formed Steel Structural Members'. I<sub>xx</sub> and S<sub>xx</sub> are effective section properties for deflection and bending.
- Allowable loads are calculated in accordance with AISI 2012 specifications considering bending, shear, combined bending and shear and deflection. Allowable loads consider the 3 or more equal span condition. Allowable loads do not address web crippling, fasteners, support material or load testing. Panel weight is not considered.
- Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
- Allowable loads do not include a 1/3 stress increase for wind.

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